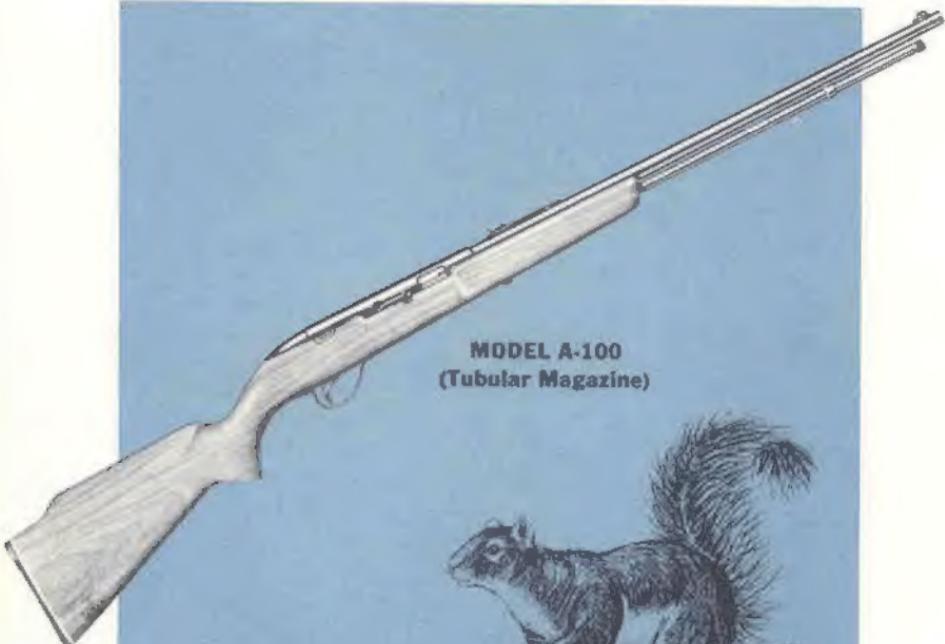


# SPORT-KING



MODEL A-100  
(Tubular Magazine)

**.22 CALIBER AUTOLOADING RIFLES**  
Autoloads all .22 LR, L, and HS Shorts

Cat. No. 8000 and 8001



THE HIGH STANDARD MFG. CORP.

HAMDEN 14  
CONNECTICUT

## MODEL: A-100, "SPECIAL" and "FIELD"

This all-new Hi-Standard SPORT-KING .22 Autoloading Rifle is the most handsome "22" you can possess. Graceful selected American Walnut stock and front-end reflect the ultimate in gunsmithing art and engineering. SPORT-KING autoloads and fires all LR, Longs and Hi-Speed .22 caliber cartridges without adjustment of any kind. Tubular Magazine holds 15 LR, 17 Longs, or 21 Hi-Speed Shorts. Unique loading-port location at side of tubular magazine instead of at bottom (as with competing rifles) permits rapid loading, using several cartridges at a time. Your new SPORT-KING is rugged, yet lightly balanced, eager to play but too tough to tire.

### CLEANING and LUBRICATING . . .

Your SPORT-KING is treated with new siliconized and polarized oil. This exclusive patented process gets down into the pores of the steel and protects against perspiration and other corrosive elements which cause rust. This oil makes SPORT-KING GUNS the most rust resistant of any guns you can buy. It gives the best lubrication of any oil tested. And it protects and beautifies stock and forearm.

The performance of any semi-automatic rifle depends on how clean it is kept. Exclusive use of quality ammunition will keep fouling to a minimum, but, because a semi-automatic rifle depends on the power gases for the repeating action, it must be kept clean to function efficiently. We recommend that your gun be thoroughly cleaned after firing 200 to 250 rounds for continued top performance.

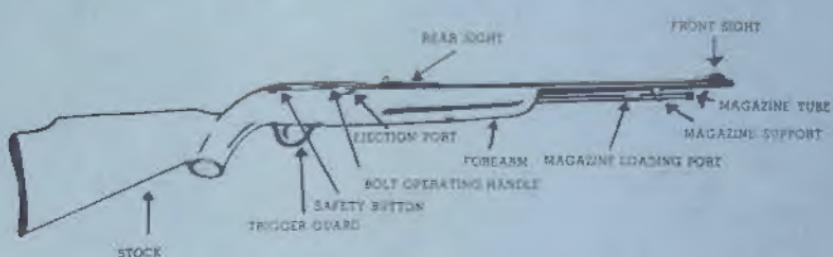


FIG. 1

Disassemble the gun, following complete instructions contained in this instruction sheet, into the three basic parts. (a) stock, (b) receiver and barrel group, and (c) breech bolt assembly.

Using a tooth brush soaked in solvent, clean trigger assembly, getting powder fouling out of springs, magazine throat, etc. In same manner clean bolt, getting fouling out of extractor, off the bolt face and firing pin, and out of machined cuts in bolt. Push a patch, moistened with a good solvent through the barrel from the muzzle end. Push a brass brush, soaked in solvent through the entire length of the bore several times, using long even strokes. Push clean patches through the bore in the same manner until the last patch comes out unsoiled. Push lightly oil patch through the entire length of the bore. Wipe both trigger assembly and bolt dry, oil lightly, and replace, following instructions for assembly which follow.

## OPERATING INSTRUCTIONS . . .

**To Make Gun Safe:** Thumb safety is located at top, rear of stock next to receiver, on right of gun. With hammer cocked, draw safety rearward under thumb of right hand. This movement locks gun action, and rifle cannot be fired. Always LOCK gun when carrying it, loaded.

**To Release Safety:** Thumb safety forward, and gun is ready to fire.

**To Load Magazine:** Thumb safety on, turn knurled knob on inner magazine tube, pull tube out and insert cartridges into cartridge opening, continuing the operation until the last cartridge is visible. (See Figure 6) Grasping knurled portion of inside magazine tube, press down with rotating action until magazine tube is fully down and located in supporting notch.

FIG. 2

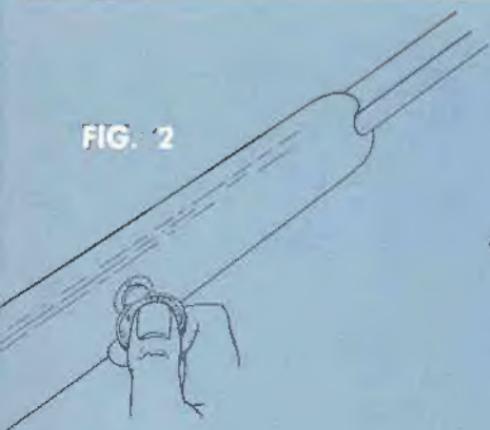


FIG. 3

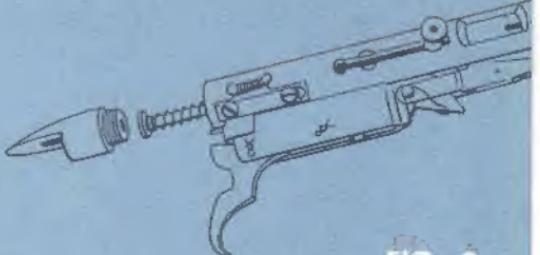


FIG. 2

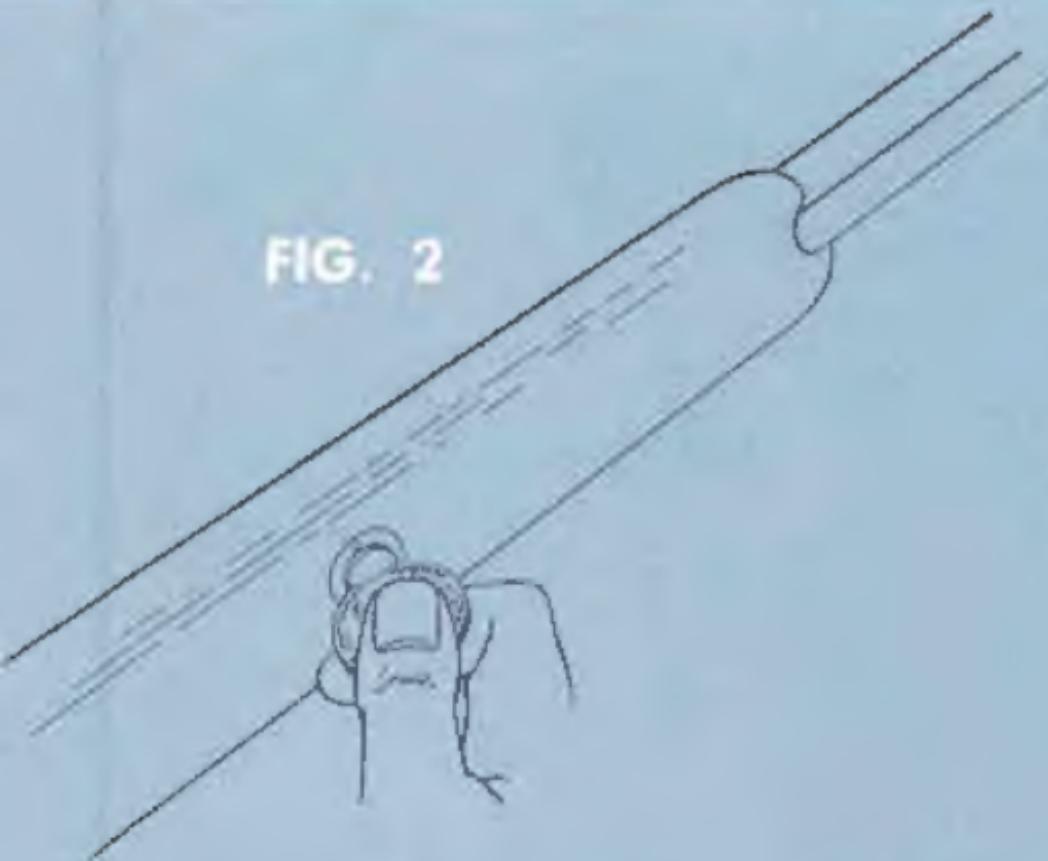
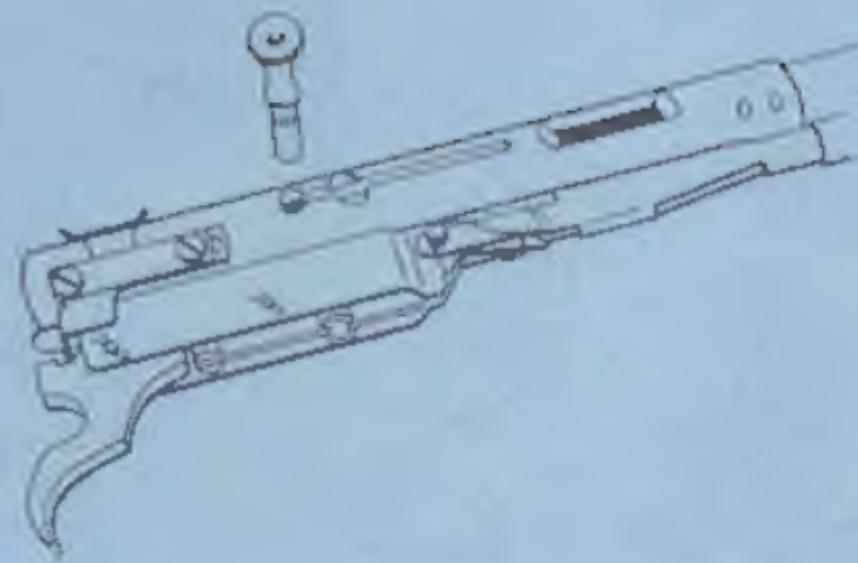


FIG. 3



FIG. 4



**To Load Chamber:** Retract action fully to the rear and allow to close. Thumb safety forward. Gun is now ready to fire.

**To Remove Cartridges Without Firing:** Thumb safety rearward and remove inside magazine tube. Point muzzle downward. All cartridges in tube will drop into the hand. Move safety forward, and work action twice to remove cartridges from barrel chamber and trigger guard assembly through ejection port. Pull bolt operating handle back and examine barrel chamber to make sure gun is now empty of cartridges. Inside magazine tube may now be replaced safely.

## DISASSEMBLY . . .

To remove action from stock, turn gun upside down and loosen takedown screw with screwdriver or coin (see Figure 2). Action and barrel will come free from stock. Now unscrew rear receiver plug from receiver (Figure 3). Action parts will project rearward. To remove bolt and hammer assembly, pull bolt handle fully rearward and remove bolt first (Figure 4). Free hammer assembly from receiver, then with barrel in *vertical position*, pull trigger rearward. Hold barrel above a table or other clean surface for this step, since entire bolt assembly will now fall free from receiver. (See Figure 5)

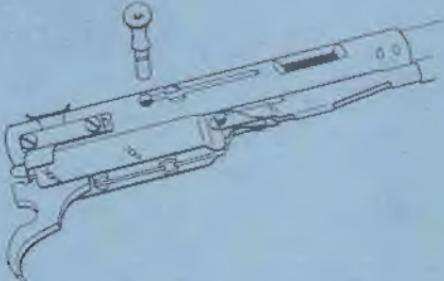
## IMPORTANT . . .

Before firing this rifle, be sure to clean barrel thoroughly of grease, or any other foreign obstruction.

## ASSEMBLY . . .

To reassemble your SPORT-KING, follow the above procedures in reverse order, thus: with gun on its side, replace bolt by moving trigger rearward. Move bolt into receiver from rear as in Figure 5, pushing it

FIG. 4



into receiver until bolt handle on inside of bolt is in line with hole in receiver. Replace bolt handle through receiver and into bolt assembly as in Figure 4. Now, pull trigger rearward and slide hammer assembly back into the receiver as shown in Figure 3. Rear Receiver plug screws in as in Figure 3, also. Note that you must tighten receiver until plug *lightly* touches at shoulder, then, back receiver plug to the point where the flat surface of the receiver plug aligns properly with flat side on stock. Insert action back into stock and tighten screw . . . again as in Figure 2.

## RAPID-LOAD EXCLUSIVE

Figure 6 shows method of loading made possible by location of SPORT-KING loading port at side of tubular magazine instead of at bottom as with competing rifles. In this manner, several cartridges may be lined up in well formed between barrel and magazine, and simply slid into loading port with fingertip pressure.

## SPECIFICATIONS

LENGTH OF PULL	13 $\frac{3}{4}$ inches
DROP at HEEL	2 $\frac{1}{4}$ inches
DROP at COMB	1 $\frac{1}{2}$ inches
BARREL LENGTH	23 $\frac{1}{4}$ inches
OVER-ALL LENGTH	41 $\frac{3}{4}$ inches
WEIGHT of GUN	5 lbs. 7 oz.
MAGAZINE	15 L.R., 17
CAPACITY	Long or 21 Hi-Speed Shorts
FRONT SIGHT	Ramp type
Rear SIGHT	Rocky Mountain partridge type for elevation at 25 yard intervals
"FIELD"	American
Stock & Fore End	Black Walnut
"SPECIAL"	American
	Black Walnut
	Monte Carlo
	with Fluted Comb
	Semi-beaver-tail front

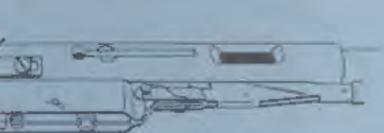


FIG. 5

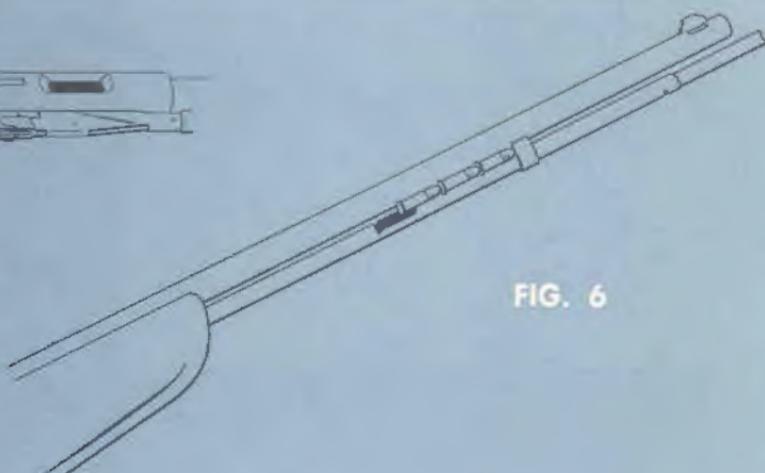


FIG. 6

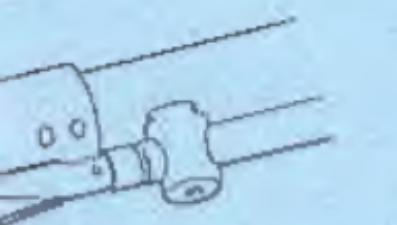


FIG. 4

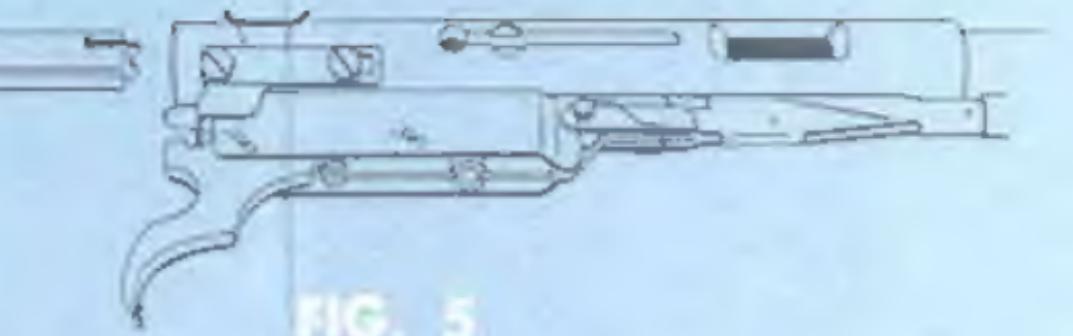
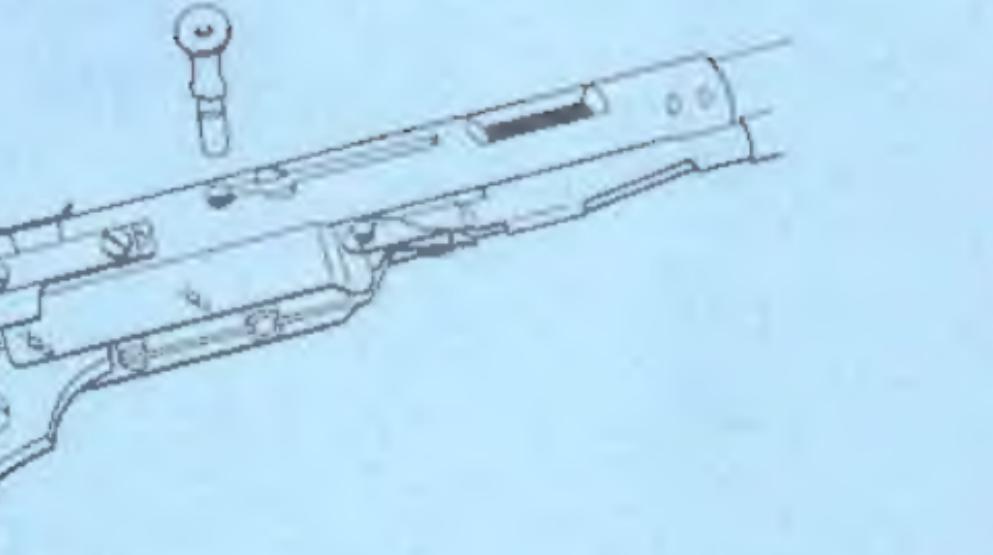


FIG. 5

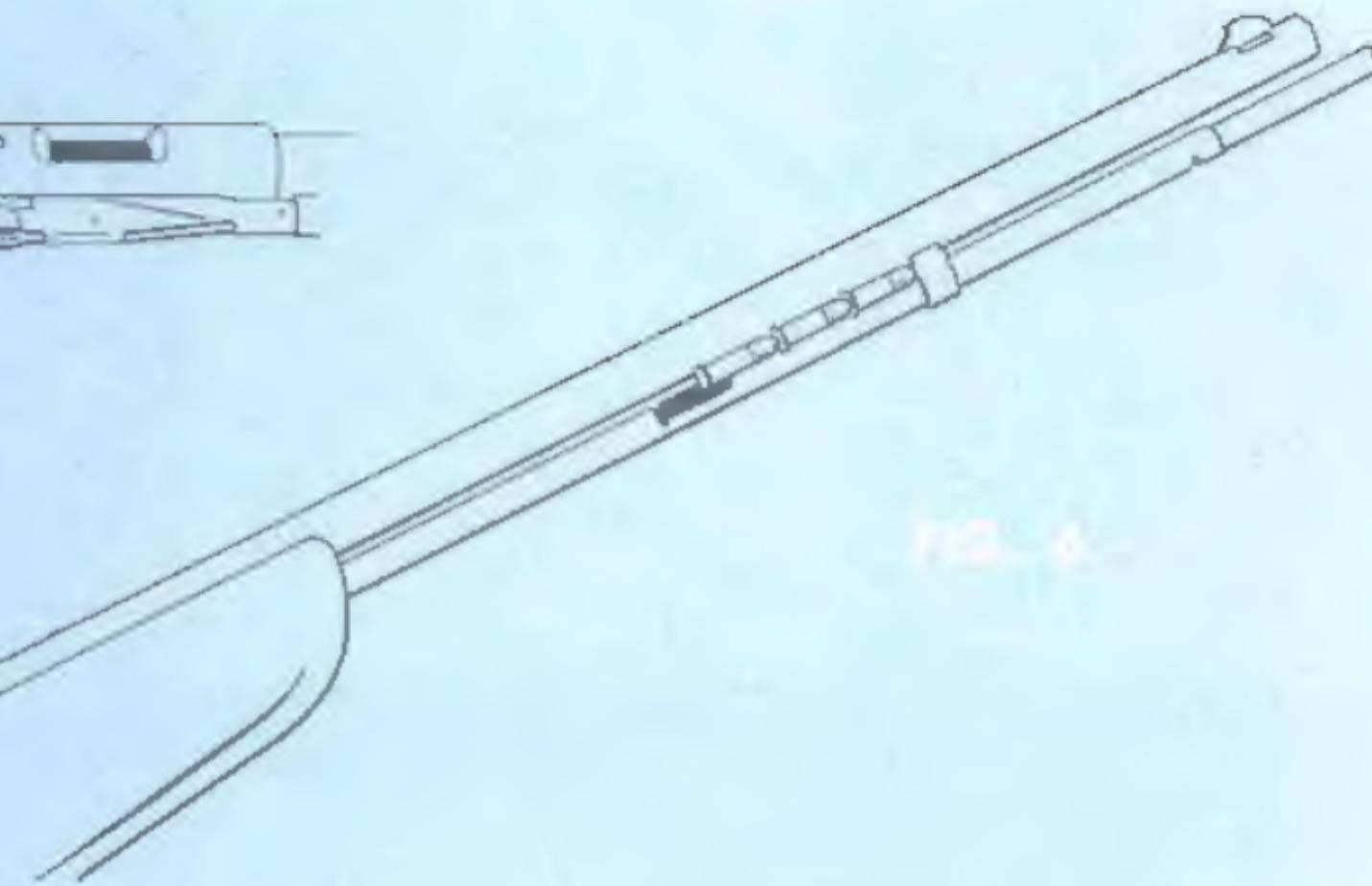
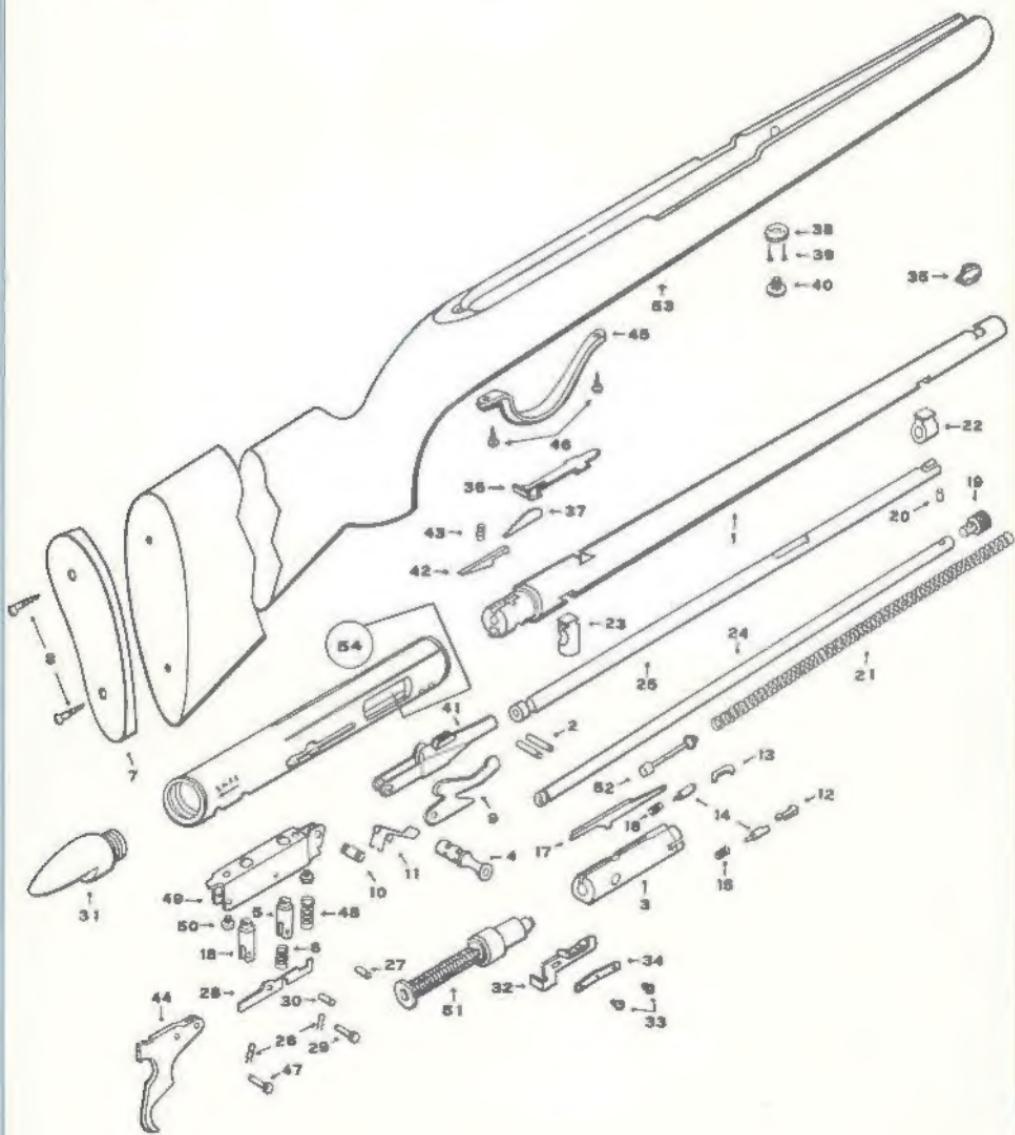


FIG. 6

## KEY CHART, PARTS and ASSEMBLIES . . .

When ordering parts, be sure to mention the SPORT-KING model numbers stamped on the barrel of your gun. Your Sporting Goods Dealer has complete parts lists with prices. Minimum order, \$1.00. Parts marked with asterisk (\*) must be ordered from gunsmith, or from factory.



# SHIPPING INSTRUCTIONS . . .

For safety of all concerned, be absolutely certain rifles are *empty*. Package them in throwaway carton, *do not ship* in carrying cases or other special containers. Factory cannot be responsible for return of such special containers. Ship PREPAID, express or insured parcel post. Minimum factory charge, \$6.50.

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	8904	Barrel for Catalog 8000	29	25510	Plunger Connector Pin
1	8924	*Barrel for Catalog 8001	30	25430	Plunger Connector Stop Pin
2	25010	*Barrel Pins (2) ea.	31	25240	Receiver Plug, Rear
3	25030	*Bolt	32	25420	*Safety
4	8900	Bolt Handle	33	11430	*Safety Screw (2) ea.
5	25060	Bolt Plunger	34	11435	*Safety Spring
6	25071	Bolt Plunger Spring	35	25620	Sight, Front
7	8601	Butt Plate	36	478	Sight, Rear
8	345	Butt Plate Screws (2) ea.	37	479	Sight Elevator, Rear
9	25170	Cartridge Lifter	38	11500	Takedown Escutcheon
10	25181	Cartridge Lifter Pin	39	11505	Takedown Escutcheon Pins (2)
11	25211	Cartridge Lifter Spring	40	11510	Takedown Screw
12	25271	Extractor, R.H.	41	25220	Throat
13	25281	Extractor, L.H.	42	25485	Top Ramp
14	25295	Extractor Plunger (2) ea.	43	25490	Top Ramp Spring
15	25290	Extractor Spring, R.H.	44	25520	Trigger
16	25293	Extractor Spring, L.H.	45	11530	Trigger Guard
17	25300	*Firing Pin	46	11535	Trigger Guard Screws (2) ea.
18	25230	Hammer Plunger	47	25510	Trigger Pin
19	331	Magazine Cap	48	25515	Trigger Return Spring
20	328	Magazine Cap Pin	49	25405	*Underbody
21	4040	Magazine Spring	50	25410	*Underbody Screws (2) ea.
22	25350	Magazine Support, Front	N.I.	25860	*Bolt Assembly
23	25355	Magazine Support, Rear	51	25840	Hammer Assembly
24	25380	Magazine Tube, Inner	52	25860	Magazine Follower Assy
25	25385	Magazine Tube, Outer	53	8908	Stock Assembly for Cat. 8000
26	11580	Pin Retaining Springs (2) ea.	53	8922	Stock Assembly for Cat. 8001
27	25430	Plunger Assembly Pin	N.I.	8622	Butt Plate Trim
28	25440	Plunger Connector			(N.I.—Not Illustrated)

54 Receivers are not sold for spare parts.  
Complete firearm must be returned to factory.



BEST FOR FUN and FIELD . . .

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## OTHER HI-STANDARD FIREARMS . . .

**SUPERMATIC** Autoloading Shotguns, 5 models in all, autoload all 2 3/4" shotshells, even rifled slugs without adjustment of any kind.

**FLITE-KING** Pump Action Shotguns, also in 5 models, feature action parts so smooth, gun will eject by gravity alone.



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